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C3-7-2

Job Sheet 201480



Part No: C3-7-2

Job Qty: 5 pcs

Part Name: Lock Bumper



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/4/19

Job Tracking No:

Due Date: 10/9/19

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG C3-7-2 Rev A IPP Rev A 18.04.02 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time	
110	Small Fab - 1	5 pcs	10/9/19		0.00	0.50	Small Fab - 1	
							Small Fab - 2	
							Small Fab - 3	
							Small Fab - 4	
							Small Fab - 5	
							Small Fab - 6	
							Small Fab - 7	
							Small Fab - 8	AP 2019/11/11
120	QC 5	5 pcs	10/9/19		0.00	0.00	QC 5 - 10	
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 43	
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 58	
							QC 5 - 68	NOV 22 2019
							QC 5 - 9	
							QC 5 - 50	
							QC 5 - 30	
							QC 5 - 40	
							QC 5 - 61	
							QC 5 - 81	



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Container No: S230472



Part: C3-7-2

Job No: 201480

Serial No/Batch: S230472

Revision: A

DAS

68

9-89

Plex 10/7/19 7:57 AM Dart.Renwick.Jennifer

130 Packaging 3-1 - Stock - B4B 5 pcs	10/9/19	0.00 0.00	Packaging 3 - 1 - B4B	
			Packaging 3 - 2 - B4B	
			Packaging 3 - 3 - B4B	
			Packaging 3 - 4 - B4B	
			Packaging 3 - 5 - B4B	DAS
			Packaging 3 - 6 - B4B	28
			Packaging 3 - 7 - B4B	9-89
			Packaging 3 - 8 - B4B	
			Packaging 3 - 9 - B4B	
			Packaging 3 - 10 - B4B	
			Packaging 3 - 11 - B4B	
			Packaging 3 - 12 - B4B	
			Packaging 3 - 13 - B4B	
			Packaging 3 - 14 - B4B	
			Packaging 3 - 15 - B4B	
			Packaging 3 - 16 - B4B	
			Packaging 3 - 17 - B4B	
			Packaging 3 - 18 - B4B	
			Packaging 3 - 19 - B4B	
			Packaging 3 - 20 - B4B	
			Packaging 3 - 21 - B4B	
			Packaging 3 - 22 - B4B	
			Packaging 3 - 23 - B4B	
			Packaging 3 - 24 - B4B	
			Packaging 3 - 25 - B4B	
			Packaging 3 - 26 - B4B	
			Packaging 3 - 27 - B4B	
			Packaging 3 - 28 - B4B	
			Packaging 3 - 29 - B4B	
			Packaging 3 - 30 - B4B	
			Packaging 3 - 31 - B4B	
			Packaging 3 - 32 - B4B	
			Packaging 3 - 33 - B4B	
			Packaging 3 - 34 - B4B	
			Packaging 3 - 35 - B4B	
			Packaging 3 - 36 - B4B	
140 QC 21 - SA 5 pcs	10/9/19	0.00 0.00	QC 21 - SA - 21	DAS
			QC 21 - SA - 70	21 NOV 2 6 2019
			QC 21 - SA - 53	30

Part Op 110 - Small Fab - 1-Mix 80A liquid urethane using base and activator as per manufacturer instructions. A/R;
 Descriptions: M 5226770 EXP. 05-31-2020 2-Pour into appropriate mold. 3-Let cure as per manufacturer instructions.
 Time; 13.05 Date; 10-31-19 4-Remove from mold. 5-Chamfer ends as per DWG. 6-Debur if required.
 120 - QC5- Inspect part completeness to step on W/O
 130 - Identify as per dwg & Stock Location:
 140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
8644K12	80A Liquid Urethane	.0050 pcs (.001 ea)	110-Small Fab - 1	<u>5226770</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	8644K12	0	0	0

Part Specifications

Specifications could not be found.

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